



TECHNICAL DATA SHEET

SAFETAP ULTIMA

Environmentally-Safe, High-Performance Cutting Fluid for Metalworking

DESCRIPTION

SafeTap Ultima is an environmentally-safe, high-performance cutting fluid for metalworking. This natural-based fluid lubricant is 100% biodegradable, non-staining, and odorless. The clear formula gives maximum work piece visibility and gives superior surface finish quality. SafeTap Ultima improves operations by increasing tolerances, decreasing heat, and prolonging tool life. Since SafeTap Ultima is truly non-staining no cleaning is required before heat treating and is particularly effective with aluminum.

APPLICATIONS

All aluminum cutting operations
 All metal cutting applications that require extra lubrication
 As a replacement for tapping fluids containing 1,1,1-trichloroethane

MATERIALS COMPATIBILITY

Recommended for ferrous and nonferrous metals
 Recommended for aluminum and titanium

PHYSICAL PROPERTIES

Appearance.....Transparent colorless fluid
Specific Gravity.....0.92
Flash Point.....> 400°F (204°C)
Boiling Point.....> 400°F (204°C)
Sulfur.....None
Chlorine.....None
Silicones.....None
VOCs.....Nil
Mineral Oil.....0%
Water Solubility.....Insoluble

USE

SafeTap Ultima comes ready-to-use and should be applied as needed. DO NOT DILUTE.

AVAILABLE SIZES

16 oz. bottle (12/case)71952
1 gallon jug (4/case).....71953
5 gallon pail.....71954
55 gallon drum71955

HEALTH AND SAFETY

Use proper safety equipment. Avoid contact with skin, eyes, and clothes. Avoid inhaling vapor or mist. Keep away from extreme heat. Keep container closed when not in use. For complete Health and Safety information refer to product Material Safety Data Sheet (MSDS). Product MSDS can be downloaded from www.rocolnorthamerica.com/msds.htm.

For more information contact 800-452-5823 x2 or visit www.rocolnorthamerica.com.

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