

# Synthetic Coolants

## PRODUCT SELECTION GUIDE



Product	PowerChip 2000	SN-100A	Vytron-N	PowerSaw
Cast Iron	●	●	●	●
Carbon & Tool Steel	●	●	●	●
Stainless Steel	●	●	●	●
Titanium & Nickel	●	●	●	●
Aluminum	●	●	●	●
Brass, Bronze & Copper	●	●	●	●
Magnesium	●	●	●	●
Hard Water Stability	H	H	H	H
Defoaming Ability	H	H	H	H
Rust Protection	H	M	M	H
Biostability	H	H	H	H
EP Additives	✓			✓
Chlorine				
pH at 10%	9.8	9.0	9.8	9.0
Concentrate Color	Dark blue	Clear blue	Clear blue	Dark blue
Diluted Color	Bright blue	Clear blue	Clear blue	Bright blue
Recommended Concentrations*	3-10%	3-10%	3-10%	3-10%

- Best
- Better
- Limited Use
- Not Recommended

- H = High
- M = Medium
- L = Low

\* Dilution ratios are accepted industry standards. Individual applications will vary. Rustlick is a registered trademark of ITW ROCOL North America. For additional information please visit [www.itwrocolna.com](http://www.itwrocolna.com).