Semi-Synthetic Coolants PRODUCT SELECTION GUIDE



Product	ULTRACUT® 380R	ULTRACUT® 375R	ULTRACUT® 370R	SS-150	SS-405L
Cast Iron	•	•	•	•	•
Carbon & Tool Steel	•	•	•	•	•
Stainless Steel	•	•	•	•	•
Titanium & Nickel	•	•	•	•	•
Aluminum	•	•	•	•	•
Brass, Bronze & Copper	•	•	•	•	•
Magnesium	•	•	•	•	•
Hard Water Stability	Н	M	Н	Н	M
Defoaming Ability	Н	Н	Н	Н	M
Rust Protection	Н	Н	Н	Н	Н
Biostability	Н	M	M	Н	М
EP Additives	✓	✓			✓
Chlorine		4.0%			
pH at 10%	9.9	9.8	9.8	9.9	9.8
Concentrate Color	Translucent blue	Amber	Amber	Translucent blue	Amber
Diluted Color	Translucent light blue	Translucent	Translucent	Translucent light blue	Translucent
Recommended Concentrations*	3-10%	3-10%	3-10%	3-10%	3-10%

Best Better Limited Use Not Recommended

H = HighM = Medium L = Low

* Dilution ratios are accepted industry standards. Individual applications will vary. Rustlick is a registered trademark of ITW ROCOL North America. For additional information please visit www.itwrocolna.com.